

Work Order ID 134423

Friday, September 18, 2015 8:43:53 AM

134423

Page 1

Item ID: D206-836-111 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Crosstube Antenna Mount Universal
Start Date: 7/7/2015 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/7/2015 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: MLS Date: SEP 18 2015 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
GA202-2	A

100	Document Control	0.00
-----	------------------	------

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile and create labels as per PPP D206-836-111 CHG001.

MLS

SEP 18 2015

(2)

110	Pick Kit	0.00
-----	----------	------

110

Packaging

Packaging

Memo

0.00

2 DAS
6
9-89

SEP 21 2015

DAS
26
9-89

120	QC4- 100% Inspect kits for completeness	0.00
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120

QC

Quality Control

Memo

0.00

DAS
02
9-89

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Item ID: D206-836-111 Accept ***N900040100*** Setup Start ***NS1***
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Start Date: 7/7/2015 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/7/2015 Req'd Qty: 2.00 ***2*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							DAS
130									02
Packaging	Memo	0.00							9-89
Packaging	Identify and pack for shipping as per PPP D206-836-111 Location : FG122								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SEP 21 2015

SEP 21 2015

MCS

SH 20150921

Picklist Print

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Work Order ID: 134423

134423

Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal

Start Date: 7/7/2015

Required Date: 7/7/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM
13.07.18 AS PER ECN13-561 DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1		Manufactured	No				Each	25.0000	1	2			
D4853-1	DAS 02 9-89								**			DAS 6 9-89	DAS 26 9-89
Top Bracket (Replaces P/N G13013-1)													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST519				25					
				126142				1					
				135064				24					
D4853-3		Manufactured	No				Each	31.0000	1	2			
D4853-3	DAS 02 9-89								**			DAS 6 9-89	DAS 26 9-89
Top Bracket (Replaces P/N G13013-5)													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST519				31					
				109076				31					
D4853-5		Manufactured	No				Each	29.0000	1	2			
D4853-5	DAS 02 9-89								**			DAS 6 9-89	DAS 26 9-89
Top Bracket (Replaces P/N G13013-7)													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST519				29					
				109077				29					
D4853-7		Manufactured	No				Each	11.0000	1	2			
D4853-7	DAS 02 9-89								**			DAS 6 9-89	DAS 26 9-89
Top Bracket (Replaces P/N G13013-9)													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST519				11					
				104864				1					
				109078				10					

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Work Order ID: 134423

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Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal

Start Date: 7/7/2015

Required Date: 7/7/2015

Start Qty: 2.00

Required Qty: 2.00

D4854-1 Manufactured No

Each 10.0000 2

D4854-1

Lower Bracket (Replaces P/N G13013-6)

DAS
02
9-89

Location

Loc Qty

Loc Code

st526

10

109079

2

126502

8

**

DAS

6

9-89
DAS
26
9-89

D4854-3 Manufactured No

Each 32.0000 2

D4854-3

Lower Bracket (Replaces P/N G13013-6)

68-6
20
DAS

Location

Loc Qty

Loc Code

st526

32

104866

1

109081

31

**

DAS

6

9-89
DAS
26
9-89

D4854-5 Manufactured No

Each 11.0000 2

D4854-5

Lower Bracket (Replaces P/N G13013-8)

DAS
02
9-89

Location

Loc Qty

Loc Code

st526

11

109082

11

**

DAS

6

9-89
DAS
26
9-89

D4854-7 Manufactured No

Each 16.0000 2

D4854-7

Lower Bracket (Replaces P/N G13013-10)

DAS
02
9-89

Location

Loc Qty

Loc Code

st526

16

104867

4

109083

12

**

DAS

6

9-89
DAS
26
9-89

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Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal

Start Date: 7/7/2015

Required Date: 7/7/2015

Start Qty: 2.00

Required Qty: 2.00

D4855-1 Manufactured No

Each 10.0000 1 2

D4855-1

DAS
02
9-89

**

Antenna Bracket (Replaces P/N G13013-3)

Location

Loc Qty

Loc Code

st526

10

126143

4

128258

6

DAS
6
9-89

D2732-030 Manufactured No

Each 228.0000 2 4

D2732-030

Rubber Cushion - 3"

**

DAS
02
9-89

Location

Loc Qty

Loc Code

FG

82

134608

34

135594

48

ST410

146

136784

146

DAS
6
9-89

AN4-16A Purchased No

Each 203.0000 2 4

AN4-16A

Bolt

DAS
02
9-89

**

Location

Loc Qty

Loc Code

FG

5

121541

5

ST325A

65

M133011

40

M133064

25

ST343

133

M132317

133

SEP 21 2015

DAS
6
9-89

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Shop Packet Print

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Work Order ID: 134423

Parent Item: D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal

134423

D206-836-111

Start Date: 7/7/2015

Required Date: 7/7/2015

Start Qty: 2.00

Required Qty: 2.00

AN4-11A

Purchased

No

Each

64.0000

2 4

AN4-11A

DAS

**

DAS

BOLT

02

6

9-8

9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST325A

44

M128362

44

Each

645.0000

8

16

NAS1149D0432J

Purchased

No

NAS1149D0432.J

WASHER

DAS

02

9-89

Location

Loc Qty

Loc Code

ST269

645

m131026

645

DAS

6

9-89

SEP 21 2015

DAS

26

9-89

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Work Order ID: 134423

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Parent Item: D206-836-111

D206-836-111

Parent Item Name: Crosstube Antenna Mount Universal

Start Date: 7/7/2015

Required Date: 7/7/2015

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

Each

1,736.000

4 8

MS21042L4

**DAS
02
9-89**

Locknut

SEP 21 2015

**DAS
6
9-89**

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

112

m127813

112

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1452

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

1272

**DAS
26
9-89**

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

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Revision: A
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